WHAT IS CLAIMED IS:

- A merchandising system for presenting and storing articles 1. 1 comprising: 2
- a grid comprising a plurality of vertical members and a plurality 3 of horizontal members arranged in a generally planar configuration and 4 oriented so that one or more tray systems may be attached to the grid at 5 select locations; and 6
- members coupled to the grid and providing support to the grid 7 to maintain the generally planar configuration of the grid when the one or 8 more tray systems are attached to the grid. 9
- The merchandising system of Claim 1 wherein the members 2. 1 comprise at least one of the following structures: (a) a square tube, (b) an L-2 channel, (c) a C-channel, and (d) a U-channel. 3
- The merchandising system of Claim 2 wherein the members 3. comprise about a one inch square tube of about 11 gauge steel. 2
 - 4. The merchandising system of Claim 3 wherein the members are coupled to the vertical members so that the grid resists deformation in one or more directions.
- 5. The merchandising system of Claim 1 wherein the plurality of 1 vertical members and the plurality of horizontal members are generally 2 perpendicular to one another when the one or more tray systems are 3 attached to the grids. 4

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- 1 6. The merchandising system of Claim 1 wherein the members 2 provide support to the grid so that articles may be presented and stored 3 along generally linear lines.
- 7. The merchandising system of Claim 1 wherein the grid is configured to support tray systems of different sizes interchangeably.
- 1 8. The merchandising system of Claim 1 further comprising a base 2 for supporting the grid.
- 1 9. The merchandising system of Claim 8 wherein the base comprises one or more vertical members.
- 1 10. The merchandising system of Claim 9 further comprising brackets for coupling the grid to the one or more vertical members.
- 1 11. The merchandising system of Claim 10 wherein the vertical members comprise apertures for engaging with the brackets.
- 1 12. The merchandising system of Claim 1 further comprising a tray system for presenting and storing articles, wherein the tray system is coupled to the grid.
- 1 13. The merchandising system of Claim 1 wherein the vertical members have a diameter of about 0.30 to 0.425 inches.
- 1 14. The merchandising system of Claim 13 wherein the vertical members have a diameter of about 0.375 inches.
- 1 15. The merchandising system of Claim 1 wherein the horizontal members have a diameter of about 0.285 to 0.35 inches.

- 1 16. The merchandising system of Claim 15 wherein the horizontal members have a diameter of about 0.306 to about 0.312 inches.
- 1 17. The merchandising system of Claim 1 further comprising a plurality of grids.
- 1 18. A merchandising system for supporting tray systems comprising:
- a support assembly having vertical members and horizontal
 members and configured so that the tray systems may be attached at select
 locations; and
- at least one member fixedly attached to the support assembly
 and configured to resist deformation of the support assembly.
- 1 19. The merchandising system of Claim 18 wherein the at least one member is attached to the vertical members.
- 1 20. The merchandising system of Claim 19 wherein the support 2 assembly is configured to support the tray systems in a generally linear 3 orientation.
- 21. The merchandising system of Claim 20 wherein the support assembly is configured to support tray systems of different sizes interchangeably.
- 1 22. The merchandising system of Claim 21 wherein the at least one 2 member comprises one of the following structures: (a) a square tube, (b) an 3 L-channel, (c) a C-channel, and (d) a U-channel.

- 1 23. The merchandising system of Claim 22 further comprising a 2 base for supporting the support assembly, the base comprising one or more 3 vertical elements.
- 1 24. The merchandising system of Claim 23 further comprising a plurality of tray systems coupled to the support assembly.
- 25. A merchandising system for storing and presenting products on a shelf or display case comprising:
- means for supporting a plurality of tray systems at select locations; and
- means for providing strength and rigidity to the merchandising
 system and configured to resist deformation of the means for supporting the
 plurality of tray systems.
- 26. A merchandising system for supporting products comprising:
 a plurality of vertically oriented members;
 a plurality of horizontally oriented members coupled to the
 vertically oriented members in a grid formation; and
 frame members coupled to the vertically oriented members such
 that the grid formation resists deformation.
- 1 27. The merchandising system of Claim 26 wherein the frame 2 members comprise at least one of the following structures: (a) a square tube, 3 (b) an L-channel, (c) a C-channel, and (d) a U-channel.

- A merchandising system for presenting and storing articles 28. 1 2 comprising:
- a frame comprising a plurality of generally horizontal members 3 configured for attachment of a holder; and 4
- at least one frame member provided to rigidify the plurality of 5 horizontal members so that the frame is resistant to deformation when the 6 holder is attached to one or more of the plurality of horizontal members. 7
- The merchandising system of Claim 28 wherein the holder is 29. 1 2 removable.
- The merchandising system of Claim 29 wherein the holder is a 30. 1 tray system. 2
- The merchandising system of Claim 28 wherein the frame is 31. 1 configured for attachment of a holder by way of hooks. 2
- 32. The merchandising system of Claim 28 wherein the frame 1 further comprises a plurality of generally vertical members arranged in a grid 2 with the plurality of horizontal members. 3
- The merchandising system of Claim 28 wherein the plurality of 33. horizontal members are arranged in a grid. 2
- The merchandising system of Claim 33 wherein the plurality of 34. 1 horizontal members are arranged in a generally planar configuration.

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